

## BOND 1000

Water Based Multipurpose PVA Adhesive

### GENERAL DESCRIPTION

AXEL BOND 1000 is a specially formulated as a multipurpose adhesive with vinyl acetate base. It is used directly over concrete, cement render, concrete block and brick wall substrates.

### RECOMMENDED USES

As a general adhesive for:

- \* Wallpapers
- \* Parquets
- \* Papers, posters or packaging boxes
- \* Styrene foam

### CHARACTERISTICS & ADVANTAGES

- \* Excellent bonding properties
- \* Suitable for most substrates
- \* Easy to use
- \* Non-toxic, non-flammable

### COVERAGE

Approximately 1 kg/m<sup>2</sup>

(Consumption may vary depend on substrate conditions.)

### COLOURS

White colour

### PACKING

20 kg per pail

### STORAGE

Store in a dry, cool and shaded place.

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### SURFACE PREPARATIONS

Ensure that all surfaces to be coated must be clean and free from dust, dirt, grease and loose concrete.

Repair honeycomb concrete or crack lines with **AXEL POLYMER-CRETE 205** repair mortar and waterproof with **AXEL AQUASHIELD 100**.

### METHOD OF APPLICATION

- \* Stir well the adhesive before using.
- \* Easy to apply : Brush or roller.
- \* Apply **AXEL BOND 1000** over both faces (material and contact surface). Bring both surfaces firmly together and wipe off any excess, allow 24 hours to set.

#### **NOTES:**

- \* **AXEL BOND 1000** is not recommended use at area that continuously in contact with water.
- \* For better performance, do not remove / disturb once the surfaces are bonded together.
- \* Washed immediately with plenty of water if any contact with eyes or skin.

### CLEANING OF TOOLS

Clean all tools and application equipment with water immediately after use. Hardened or cured material can only be mechanically removed.

### TECHNICAL SPECIFICATIONS

No. of components	One
Viscosity (28°C)	115 – 120 KU
Solid contents	≥ 60%
Flash point	Non flammable
Specific gravity	1.1-1.3 kg/l
Drying time (28°C)	Surface dry : 15-20 minutes Hard dry : 24 hours

### SHELF LIFE

12 months from the date of production if stored properly in original, unopened and undamaged sealed packaging in dry and cool conditions.

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